

# STRATUS SPECIAL CAST ALUMINIUM GUTTERS

TECHNICAL DATASHEET



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## TECHNICAL DATA SHEET



**DESCRIPTION:** Moulded ogee cast aluminium gutters designed with traditional spigot fixings.

**MATERIAL:** Aluminium sheet to EN 485 /515/ 573: Designation NS3, Condition H14, supplied by BS EN ISO 9002 registered stockist to ensure traceability.

**NOMINAL SIZE:** 150mm x 100mm / 125mm x 100mm

**PROFILE:** Cast to 46 O Gee.

**FINISH:** Polyester powder coated or mill finish.

**COLOUR:** Polyester powder coated colour to a standard RAL, BS 4800 or 481 C range by Akzo Nobel, applied by MAC - a Service First, ISO 9001 approved applicator.

**JOINTING METHOD:** Traditional socket and spigot using MAC Low modulus silicone sealant applied to clean and dry surface prior to assembly.

**FIXING METHOD:** Support brackets at recommended positions adjacent to outlets and corners and at not more than 600mm centres.

This system can also be direct fixed using aluminium wedge to suitable fascia.

**ACCESSORIES:**

- Polyester powder coated joint straps, stop ends, internal and external corners.
- Fixings recommended for the purpose and supplied by MAC.