

FASCIA, SOFFIT & GUTTER SYSTEM

TECHNICAL DATASHEET



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DESCRIPTION: Decorative rainwater system incorporating fascia, soffit and guttering elements.

MATERIAL: Aluminium sheet to EN 485 /515/ 573: Grade 1050A H14, supplied by ISO 9001:2015 registered stockist to ensure traceability. Galvanized support, EN 10143/72: 1993.

SIZE: Fascia: As specification.
Soffit: As specification.

GAUGE: Fascia: 2mm
Soffit: 2mm
Gutter: 2mm

FINISH: Mill finish or polyester powder coated.

COLOUR: Polyester powder coated colour to a standard RAL, BS 4800 or BS 381 C range by Akzo Nobel, applied by MAC- a Service First, ISO 9001, approved applicator. Applied to standards indicated in BS 6496.

SUPPORT: Galvanized steel brackets providing support system, self finish.

JOINTING METHOD: Internal butt straps mechanically fixed with a 2/3mm expansion joint between each coping.

FIXING METHOD: Galvanized steel brackets: HD self-drill fastener 5.5mm gauge x 38mm long through all pre-punched holes into galvanized brackets.
Soffits: HD self-drill fastener 5.5mm gauge x 38mm long (except seen fixings with 4.8mm pop rivets) through panel lips into galvanized brackets at 1 m centres. All exposed pop rivets to be polyester powder pre-coated and colour matched from MAC's standard colour range.

ACCESSORIES:

- Polyester powder coated joint straps, stop ends, internal and external corners.
- Gable box ends, gable/verge fascias, apex pieces, fascia lengths soffit panels (up to 3m long) & corners.
- Fixings recommended for the purpose and supplied by MAC.



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